

Date: Thursday, 6/7/2007 3:28:22 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE		
Job Number	: 32846		Part Number	: D33281		
Estimate Number	: 10903		Drawing Number	: D3328 REV B		
P.O. Number	:		Project Number	: N/A		
This Issue	: 6/7/2007	S.O. No. :	Drawing Revision	: B		
Prsh Rev.	: NC		Material	:		
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 6/14/2007	Qty:	10
Previous Run	: 32406		Um:	Each		
Written By	:					
Checked & Approved By	:					
Comment	: Est. A 05.02.09 New issue KJ/JLM					
	Est: rev B 06.07.17 waterjet EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M1010S125	1010-1025 sheet .125	
Comment: Qty.: 0.0252 sf(s)/Unit Total : 0.2520 sf(s) 1010-1025 sheet .125 batch: M104699 SAD 07/06/12			
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D3328 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2-Deburr if necessary SAD 07/06/12 10			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAD 07/06/12 10			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK SAD 07/06/13 10			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr SAD 07/06/12 10			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/06/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

07/06/13 (10)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.06.13 (10)

Job Completion



07.06.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32846
Description: Basket Hinge	Part Number:	D3328-1
Inspection Dwg: D3328 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	SAQ	Audited by:		Prototype Approval:	N/A
Date:	07/06/12	Date:	07/06/12	Date:	N/A

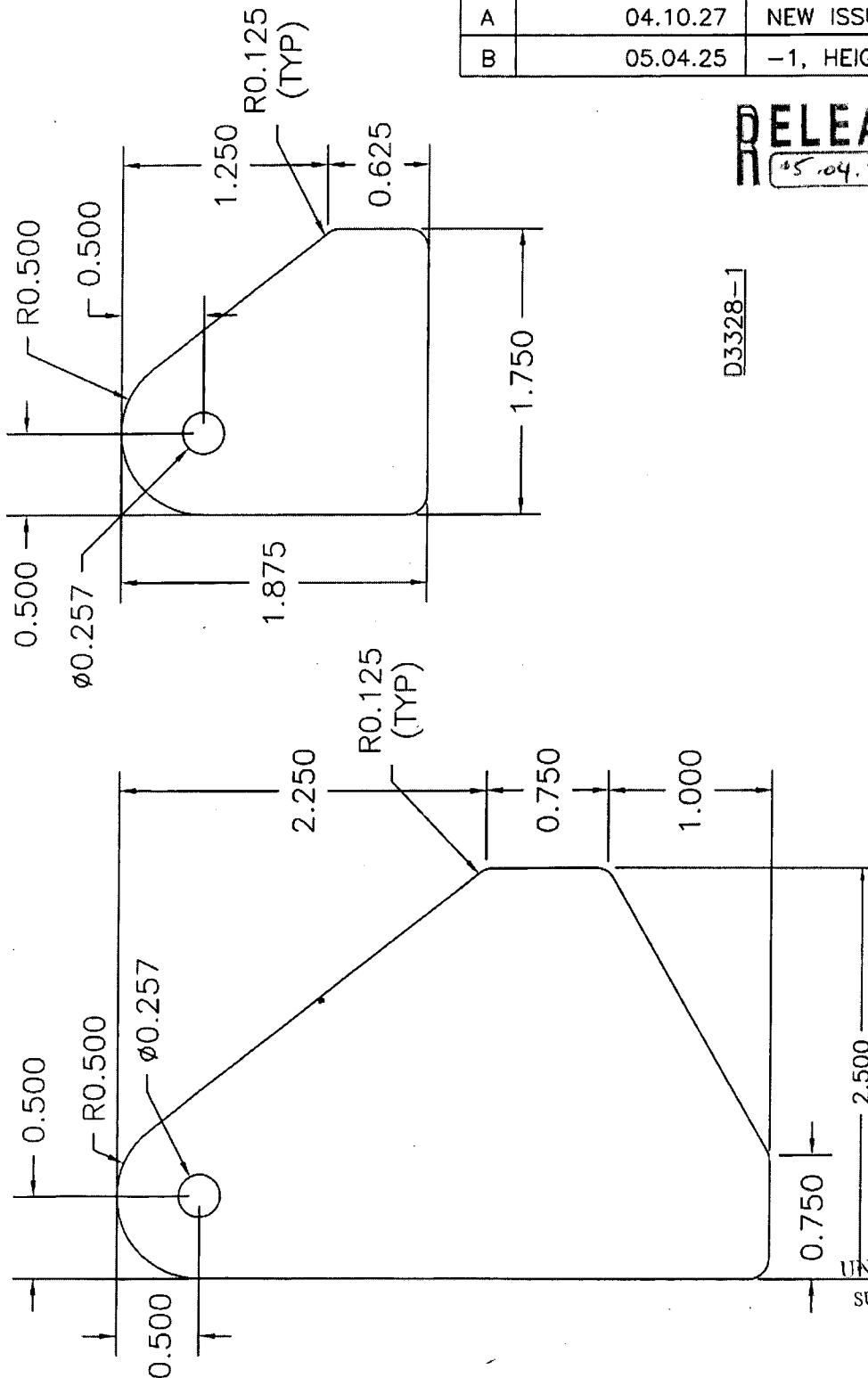
Rev	Date	Change	Revised by	Approved
A	06.08.31	New Issue	KJ/JLM	<i>[Signature]</i>



DESIGN <i>SH</i>	DRAWN BY <i>SH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>SH</i>	APPROVED <i>SH</i>	DRAWING NO. D3328	REV. B SHEET 1 OF 1
DATE 05.04.25		TITLE BASKET HINGE	SCALE 1:1
A	04.10.27	NEW ISSUE	
B	05.04.25	-1, HEIGHT DECREASED BY 0.125	

RELEASED
05.04.28

D3328-1



D3328-1/-3 BASKET HINGE
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-
21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK)
(DART REF. M1010S-S10GA)
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32846

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ENGINEERING